




The impact of **EXT**reme weather events
on **MIN**ing operations

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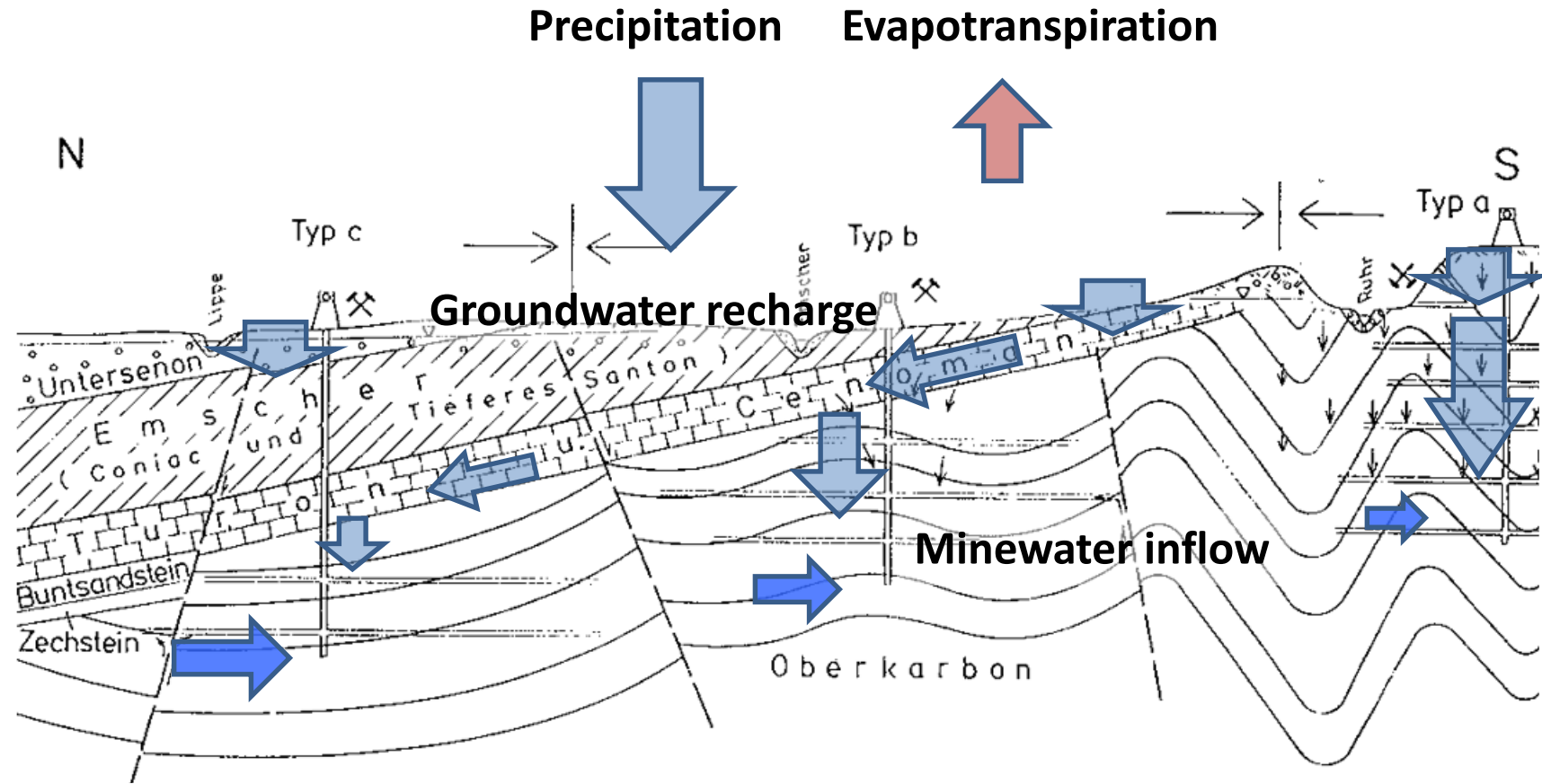
Case study 3

Effects of extreme infiltration conditions in the southern Ruhr area on pumping and pump management

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Katowice, 04.10.2022

Hydraulic conditions of deep mining



Climatic impact

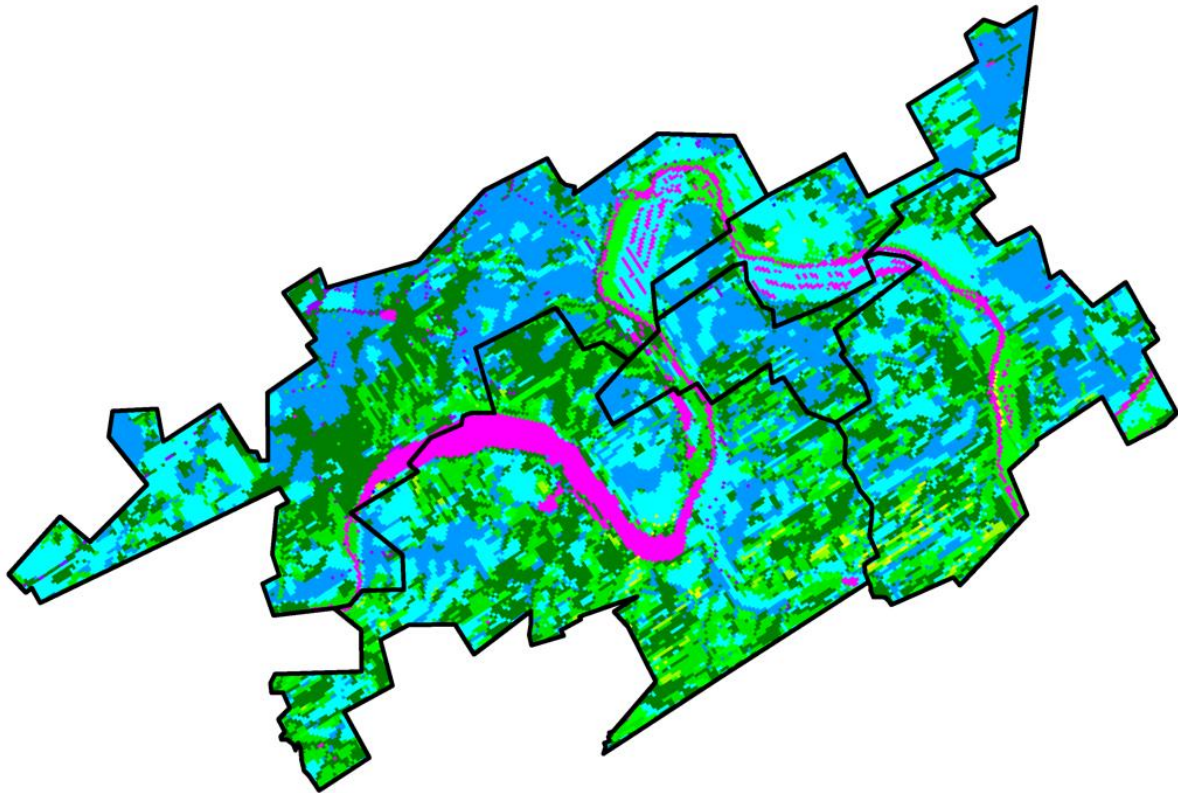
very low

low

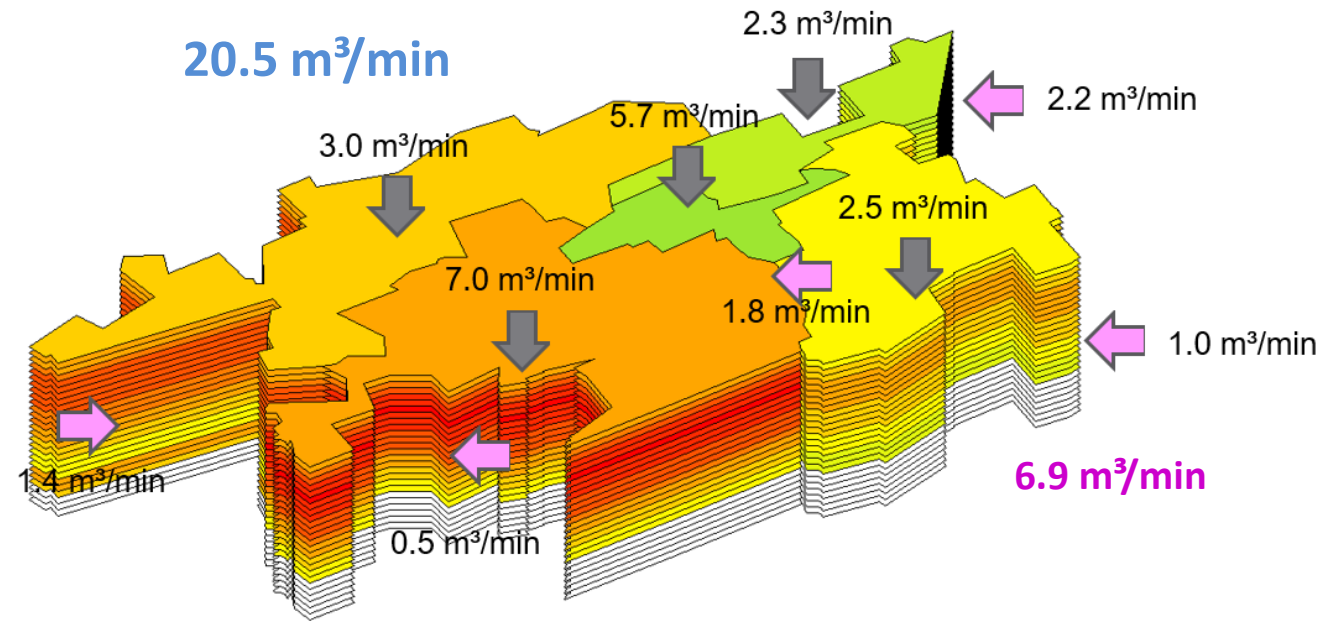
present to intense

Site conditions Southern Ruhr

Groundwater recharge
(SPRING Groundwater model code)

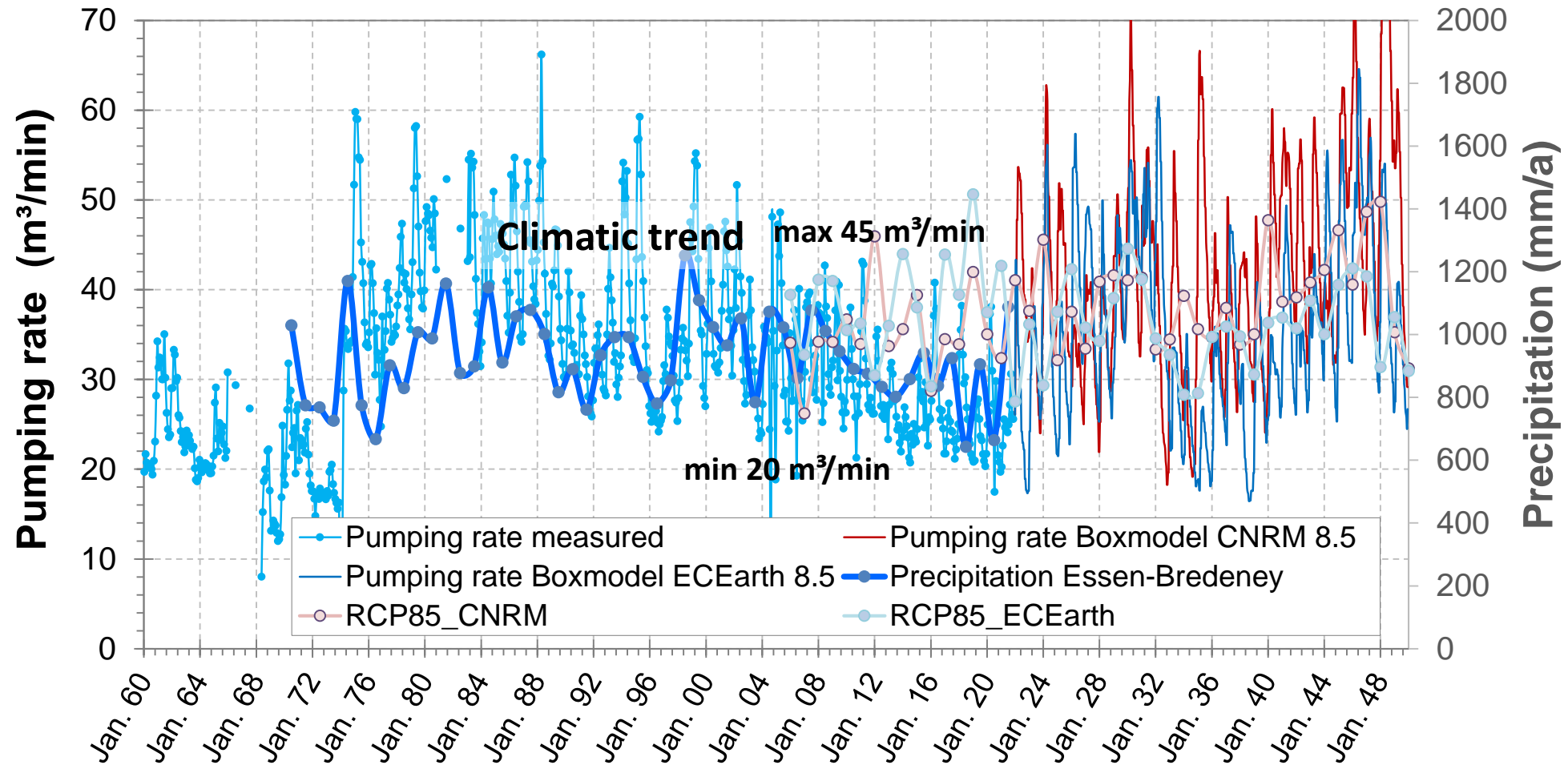


Distribution of inflows
(BoxModel for mines)



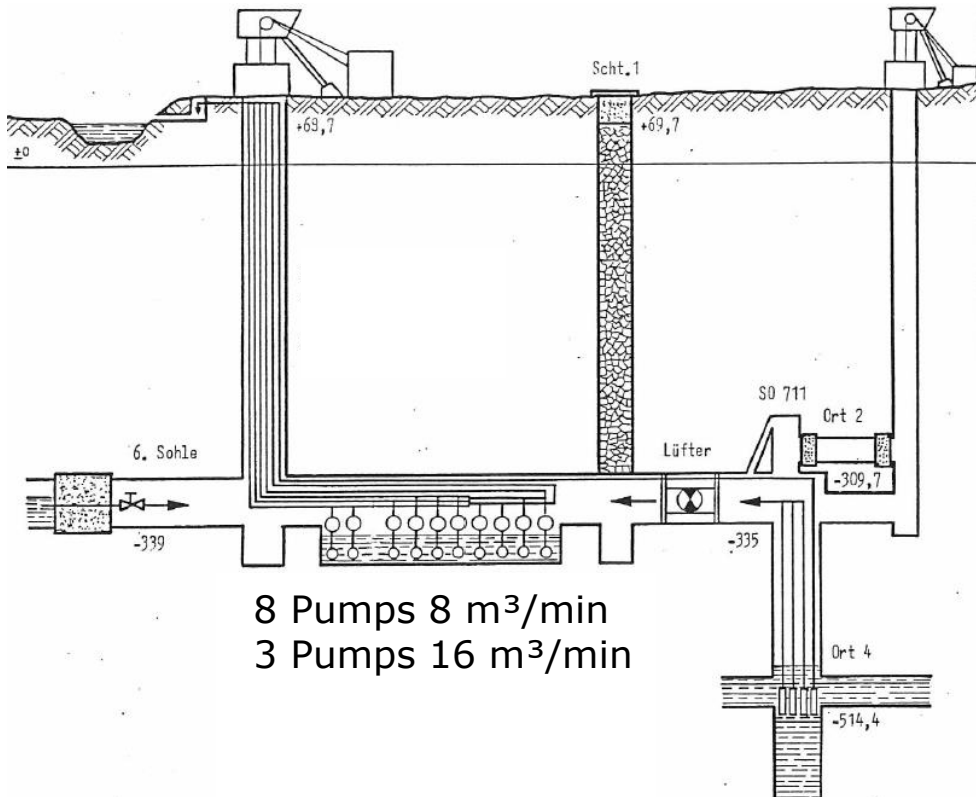
- Thin rock cover
- Large proportion of infiltration from the surface

What is extreme ? Minima or Maxima ?



- Climatic influenced minewater discharge Ruhr
- Reduction in flow rates in the last decades – future trend ?

Mine water pumping



Flow rate 20-60 m³/min

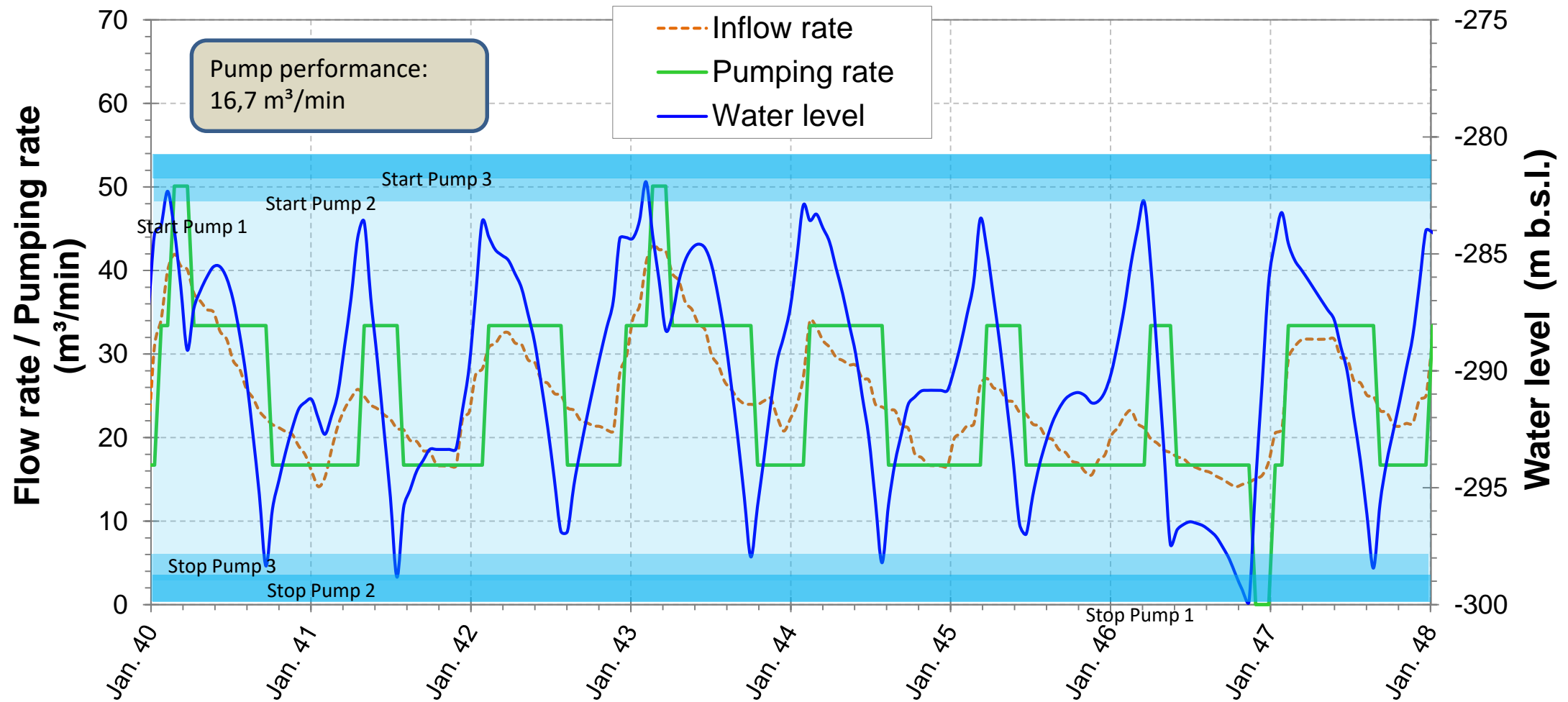
➤ **Large flow rates are not the technical challenge**

Currently: underground centrifugal pumps
Water tank for storage
Pumping rate \approx inflow rate
Overall pump capacity **112 m³/min**



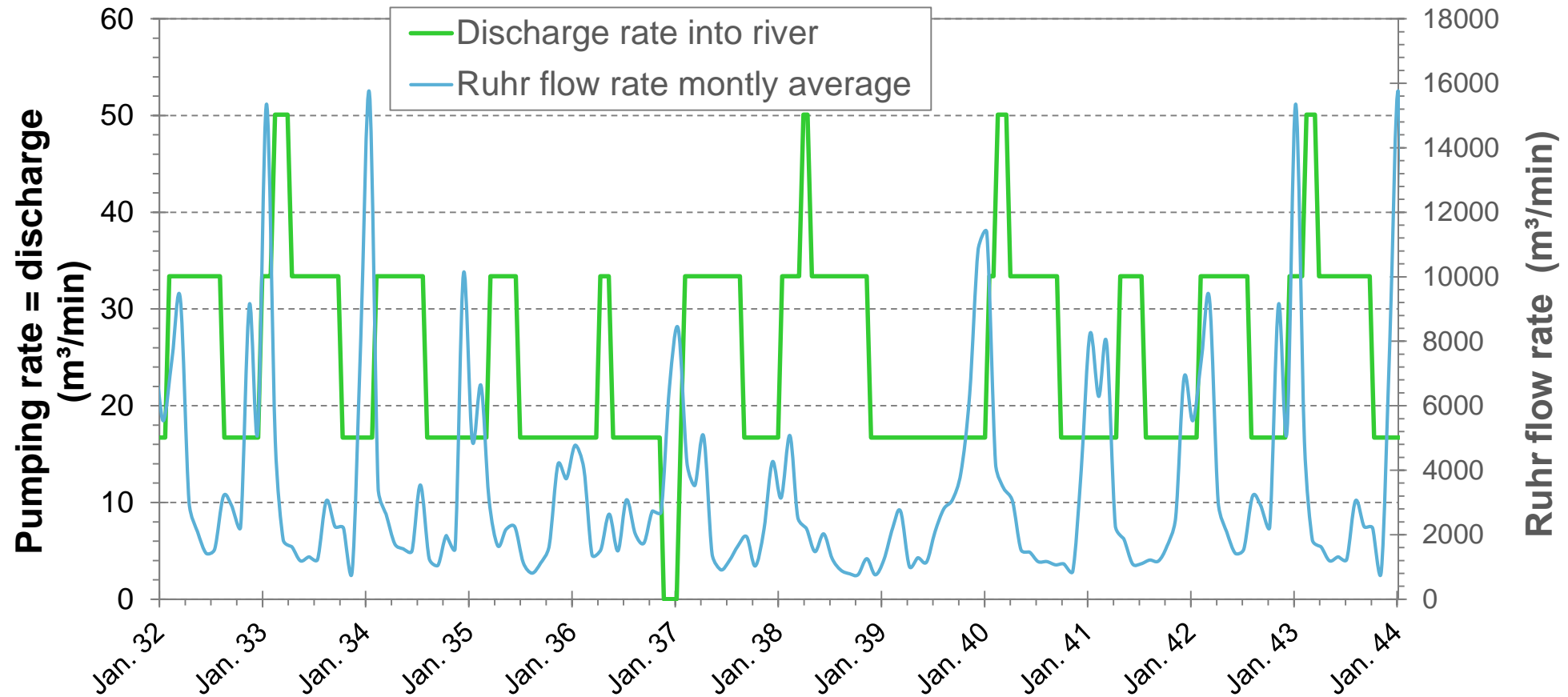
Plan: Submersible pumps
Staggered pumping rates
0 - 17 - 34 - 51 - **68 m³/min**

Mine water pumping



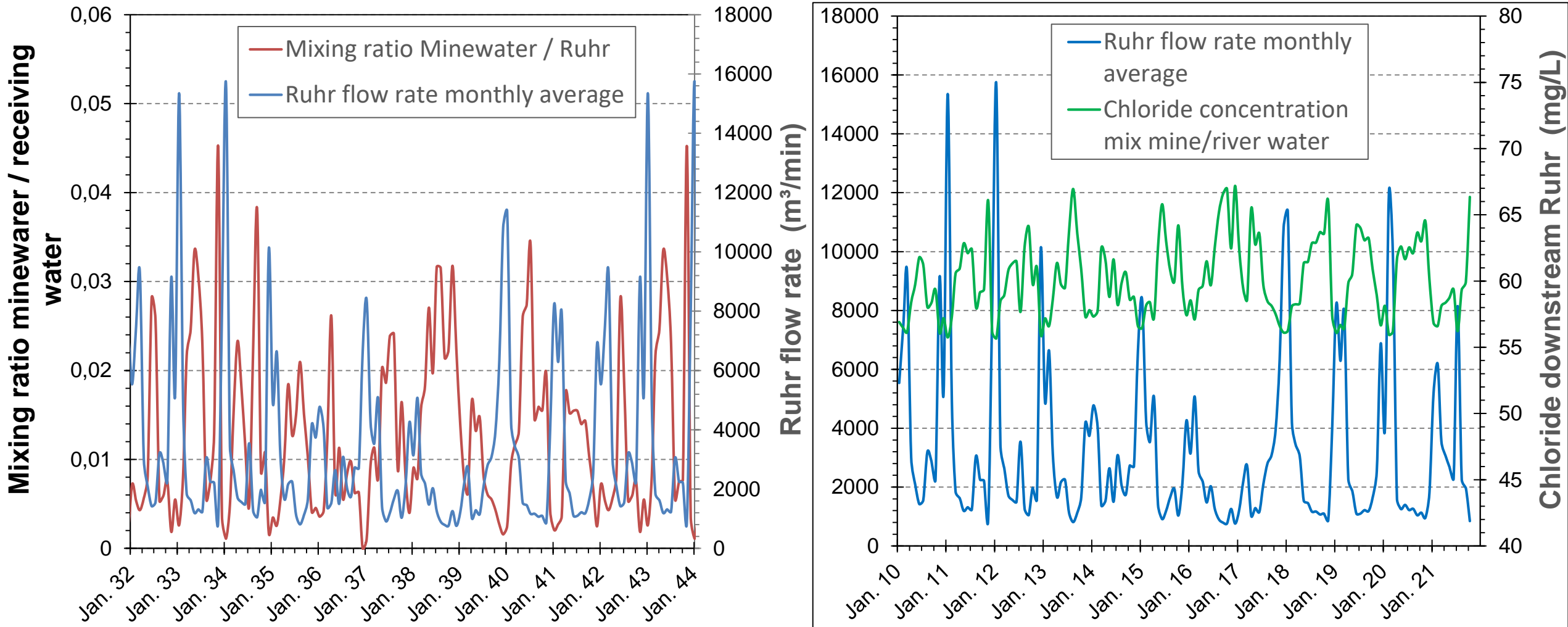
- Seasonally changing pump rates
- The water level determines the pump activity

Interaction with the receiving water



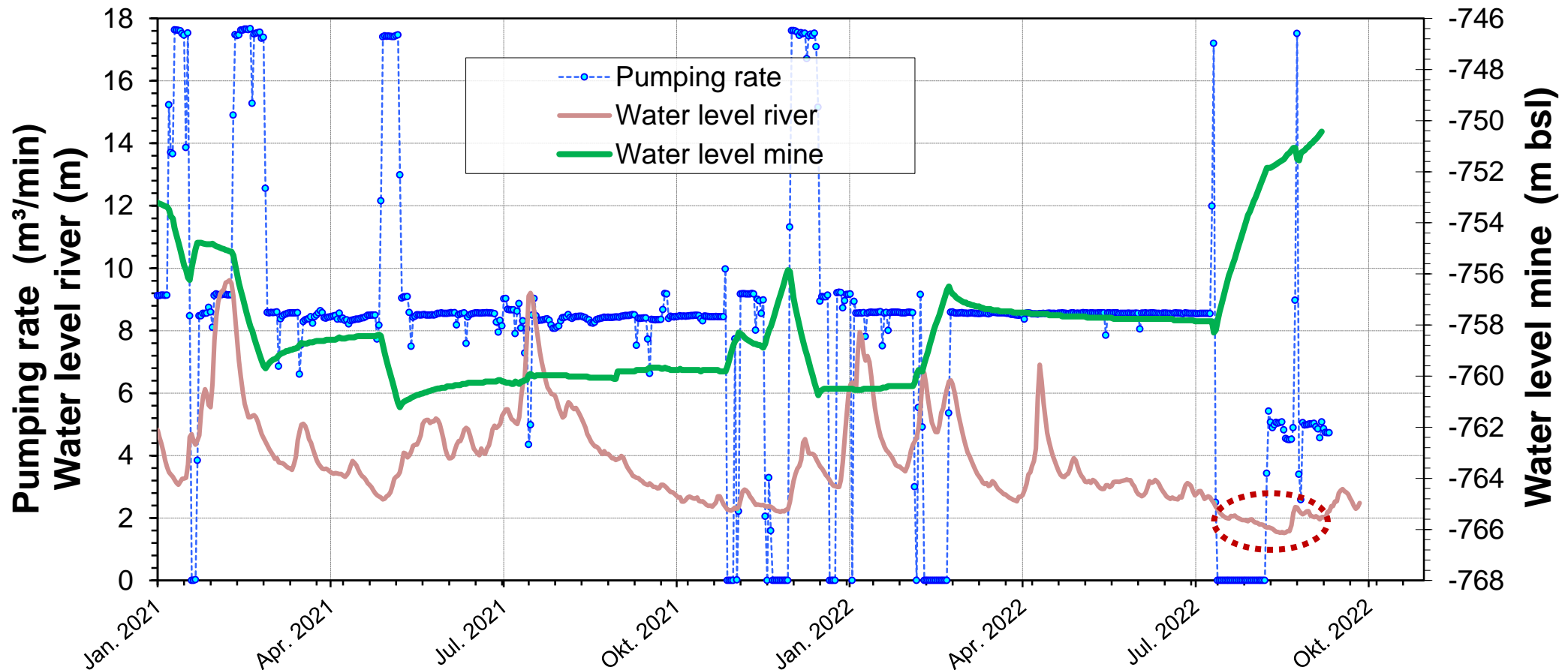
- The discharge maxima follow the discharge maxima in the receiving water
- Intensive discharge of mine water occurs when there is little water flow in the receiving water

Interaction with the receiving water



- Maximum substance concentrations in the receiving water in the summer months

Interaction with the receiving water

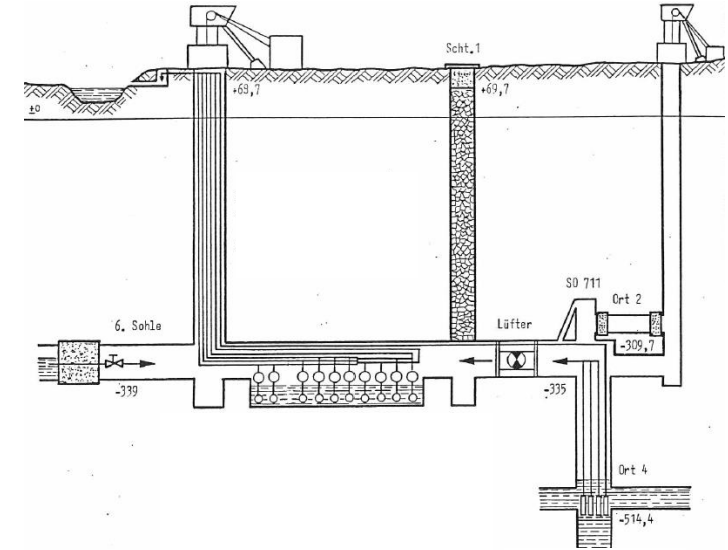


- Very low flow rates in receiving water in very dry summers
- Discharge and pump stops when minimum flow rate in the receiving water is reached
- Consequence: the water level in the mine rises above the approved level

Water management requirements

Adaptation of the mine water pumping to the receiving water conditions

- Homogenization of the mine water discharge
 - Avoidance of discharge stops when there is little water flow in the receiving water
 - Complete relief of the receiving water from salts from mine water (bad for water ecology)
 - Forced rise in mine water
 - Avoidance of maximum delivery rates
 - Increased substance inputs into the receiving water
 - Backup pump operation
 - Operation of 1 - 2 pumps in phases when there is sufficient water flow in the receiving water
 - Keep water level as low as possible at the beginning of summer
- Only possible with deep water drainage using pumps, no retention space with free outlet



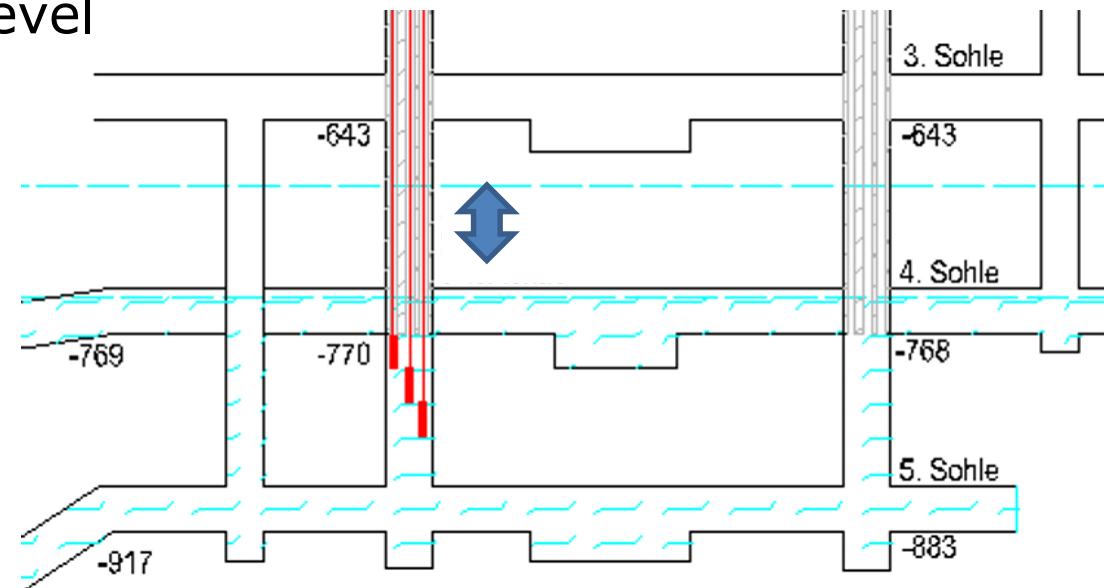
Measures and planning

■ Planning of the pump capacity on (future) demand

- Smallest pump < as minimum inflow volume
- Variable pump quantities by speed-controlled submersible pumps
 - Continuity of pump operation


■ Buffer volume of underground storage

- Pump variety minimum - maximum water level as large as possible
- Water level in a level with high mining activity (void volume)
 - Consideration of future climatic trends and their impact on mine water **and** surface water and their **interactions**





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